

SCLAIR® 2909

NOVA Chemicals - High Density Polyethylene

Tuesday, November 5, 2019

Test Method

Internal Method

General Information				
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Material Status	Commercial: Active			
Availability	North America			
Additive	 Antioxidant 			
Features	AntioxidantFood Contact Acceptable	 High Density High Gloss	High Impact ResistanceHigh Stiffness	
Uses	Crates			
Agency Ratings	• FDA 21 CFR 177.1520(c) 2.2	2		
Processing Method	Injection Molding			

ASTM & ISO Properties 1					
Physical	Nominal Value	Unit	Test Method		
Density / Specific Gravity	0.964		ASTM D792		
Melt Mass-Flow Rate (190°C/2.16 kg)	13	g/10 min	ASTM D1238		
Environmental Stress-Cracking Resistance (ESCR)			ASTM D1693A		
100% Igepal, F50	< 10.0	hr			
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength ² (Yield)	4210	psi	ASTM D638		
Tensile Elongation ² (Break)	800	%	ASTM D638		
Flexural Modulus	186000	psi	ASTM D790		
Hardness	Nominal Value	Unit	Test Method		
Durometer Hardness (Shore D)	65		ASTM D2240		
Thermal	Nominal Value	Unit	Test Method		
Vicat Softening Temperature	264	°F	ASTM D1525		

Notes

Snake Flow

Additional Information



Nominal Value Unit

9.1 in

¹ Typical properties: these are not to be construed as specifications.

² 2.0 in/min